Application No. 10/617,852 Reply to Office Action of September 23, 2004

**EXXONMOBIL** 

# **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions and listing of claims in this application.

#### Listing of Claims:

1. (Currently Amended) A process for preparing a crystalline silicoaluminophosphate molecular sieve of the AEL or CHA framework type, which process comprises; forming a reaction mixture comprising a source of alumina, a source of phosphate, a source of silica and at least one organic template which comprises one or more tertiary dialkylbutylamines of the general formula **(I)**:

## $(R)(R')(N)-(C_4H_0)$ (I)

wherein R and R', which may be the same or different groups, are substituted or un-substituted aliphatic or cycloaliphatic groups, except butyl groups wherein-the alkyl groups are not butyl, inducing crystallization of crystalline molecular sieve, and recovering the crystalline molecular sieve.

- 2. (Original) A process as claimed in claim 1, further comprising the step of calcining the crystalline molecular sieve.
- 3. (Currently Amended) A process as claimed in claim 1 or claim 2, wherein the one or more tertiary dialkylbutylamines have the general formula (I):

#### $(R)(R')N-(C_4H_9)$ (I)

wherein R and R', which may be the same or different groups, are substituted or un substituted aliphatic or cycloaliphatic groups, except butyl groups contain from 1 to 3 or 5 to 12 carbon atoms.

- 4. (Original) A process as claimed in claim 3, wherein R and R' are linear alkyl groups, but not butyl groups.
- 5. (Original) A process as claimed in claim 3, wherein R and R' are cycloaliphatic groups.
- (Original) A process as claimed in claim 3, wherein R and R' are linear or branched alcohol groups, or linear or branched amine-containing groups.
- 7. (Currently Amended) A process as claimed in claim 3, wherein R and R' contain an a branched alkyl group having from 1 to 3 or 5 to 12 earbon atoms but not butyl groups.
- 8. (Original) A process as claimed in claim 3, wherein R and R' contain an alkyl group having from 1 to 3 or 5 or 6 carbon atoms.
- 9. (Original) A process as claimed in claim 3, wherein R and R' contain an alkyl group having from 1 to 3 or 5 carbon atoms.
- 10. (Original) A process as claimed in claim 3, wherein R and R' contain an alkyl group having from 1 to 3 carbon atoms.

Application No. 10/617,852 Reply to Office Action of September 23, 2004

- 11. (Original) A process as claimed in claim 3, wherein R and R' are independently one of the following alkyl moieties: methyl, ethyl, n-propyl, iso-propyl, n-pentyl, iso-pentyl, n-hexyl, iso-hexyl, heptyl, iso-heptyl, n-octyl, iso-octyl, n-decyl, iso-decyl, n-undecyl, iso-undecyl, n-dodecyl and isododecyl.
- (Original) A process as claimed in claim 11, wherein R and R' are 12. independently methyl, ethyl and propyl, most preferably methyl.
- 13. (Original) A process as claimed in claim 3, wherein the -C4H9 group in formula (I) is n-butyl.
- (Original) A process according to claim 1, wherein the process is for the 14. manufacture of a silicoaluminophosphate molecular sieve of framework type AEL.
- (Original) The process of claim 14, wherein the molar ratio of organic 15. template to Al<sub>2</sub>O<sub>3</sub> in the synthesis mixture is less than 3.
- 16. (Original) A process according to claim 1, wherein the process is for the manufacture of a silicoaluminophosphate molecular sieve of framework type CHA.
- 17. (Original) The process of claim 16, wherein the molar ratio of organic template to Al<sub>2</sub>O<sub>3</sub> in the synthesis mixture is 2 or greater.

Application No. 10/617,852 Reply to Office Action of September 23, 2004

- 18. (Original) The process of claim 16, wherein the molar ratio of organic template to Al<sub>2</sub>O<sub>3</sub> in the synthesis mixture is 3 or greater.
- 19. (Currently Amended) A process according to claim 1, wherein the process is for the manufacture of a silicoaluminophosphate molecular sieve of framework type CHA or AEL and wherein the molar ratio of P2O5/Al2O3 ratio in the synthesis mixture is within the range 0.8 to 1.3.
- 20. (Currently Amended) A silicoaluminophosphate molecular sieve, substantially of CHA framework type, comprising within its intra-crystalline structure at least one template which contains one or more tertiary dialkylbutylamines, wherein the alkyl groups are not butyl amines having the general formula (I):

### $(R)(R')N-(C_4H_9)$ (1)

wherein R and R', which may be the same or different groups, are substituted or un-substituted cycloaliphatic groups, except butyl groups.

- 21. (Currently Amended) The silicoaluminophosphate molecular sieve of claim 20 wherein the one or more tertiary dialkylbutylamines is N,Ndimethylbutylamine.
- 22. (Original) The silicoaluminophosphate molecular sieve of claim 21, wherein the molecular sieve is SAPO-34.

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Application No. 10/617,852 Reply to Office Action of September 23, 2004

23. (Currently Amended) A silicoaluminophosphate molecular sieve, substantially of AEL framework type, comprising within its intra-crystalline structure at least one template which contains one or more tertiary dialkylbutylamines, wherein the alkyl groups are not butyl amines having the general formula (I):

# $(R)(R')N-(C_4H_9)$ (I)

wherein R and R', which may be the same or different groups, are substituted or un-substituted cycloaliphatic groups, except butyl groups.

- 24. (Currently Amended) The silicoaluminophosphate molecular sieve of claim 23, wherein the one or more tertiary dialkylbutylamines is N,Ndimethylbutylamine.
- (Original) The silicoaluminophosphate molecular sieve of claim 24, wherein 25. the molecular sieve is SAPO-11.
- 26. (Original) The silicoaluminophosphate molecular sieve of claim 23, having a platelet morphology.
- 27. (Original) A method for the manufacture of a formulated catalyst composition, which method comprises forming a mixture comprising at least one silicoaluminophosphate molecular sieve according to claim 20 with at least one formulating agent, to form a catalyst composition.

Application No. 10/617,852 Reply to Office Action of September 23, 2004

EXXONMOBIL

- (Original) A method for the manufacture of a formulated catalyst composition, 28. which method comprises forming a mixture comprising at least one silicoaluminophosphate molecular sieve according to claim 23 with at least one formulating agent, to form a catalyst composition.
- (Original) A formulated molecular sieve composition comprising at least one 29. silicoaluminophosphate molecular sieve according to claim 20 in admixture with at least one formulating agent.
- (Original) A formulated molecular sieve composition comprising at least one 30. silicoaluminophosphate molecular sieve according to claim 23 in admixture with at least one formulating agent.